

Work Order ID 147101

147101

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Wednesday, June 01, 2016 10:19:21 AM

Item ID: D206-559-033 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: 206L Series/407 Bearpaw Wearplates
 Start Date: 6/1/2016 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 6/2/2016 Req'd Qty: 1.00 ***1*** Customer:
 Reference: Rework

Approvals: Process Plan: unf. Date: 6-2-16 Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D206-559	REV L								

140

0.00

140

Packaging

Memo

0.00

Packaging

PULL FROM STOCK D206-559-033 X 1 B145349

REMOVE D3859-041 X 2 B144312 AND RETURN TO STOCK UNDER
NUMBER

REPLACE WHEN AVAILABLE

D3859-041 X 2 B 144312

JUN 02 2016

DAS
6
8-89

150

Identify as per dwg & Stock Location: sold

0.00

150

Packaging

Memo

0.00

Packaging

DAS
28
9-89

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Item ID: D206-559-033

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: 206L Series/407 Bearpaw Wearplates

Start Date: 6/1/2016 Start Qty: 1.00 *1*

Cust Item ID:

Required Date: 6/2/2016 Req'd Qty: 1.00 *1*

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
160	QC21 - Final Inspection - Work Order Release	0.00							
160									
QC	Memo	0.00							
Quality Control									

MS

JUN 03 2016

MS

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Picklist Print

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Parent Item: D206-559-033

D206-559-033

Parent Item Name: 206L Series/407 Bearpaw Wearplates

Start Date: 6/1/2016

Required Date: 6/2/2016

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 09-02-03 new issue DD verified by:JLM IPP Rev B
10.10.04 per DSI9527 EC verified by:DD IPP REV:C 14.05.01
AS PER ECN14-544 DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D206-559-033		Manufactured	No				Each	0.0000		1			
D206-559-033									**	1 x 145349		MF 16-6-1	
206L Series/407 Bearpaw Wearplates													
D3859-041		Manufactured	No				Each	2.0000					
D3859-041									**	3/44312		JUN 02 2016	
Wearplate Assembly													
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				FG				2					
				144312				2					
D3859-041		Manufactured	No				Each	2.0000		-2			
D3859-041									**				
Wearplate Assembly													
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				FG				2					
				144312				2					